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Fitting Instructions-

6 bar modular rack for-

Ford Transit

Thank you for choosing **Aiko Design** roof bars – we aim to produce a no-nonsense product so all you will need to install your bars are some 10 and 13mm spanners and a means to safely work at a comfortable height above your van without falling off (this would not only void your personal warranty, but it would make your mates laugh, too)

Here (*left*) is one of your brackets; each bracket consists of a front and rear half, which form a clamp over the roof gutter of your van. (*right*)



The brackets are all the same and only need the '**AIKO**' stickers facing outwards to be correctly positioned. (Plus, passers-by will be able to see where you got such fabulous roof bars)

You can probably see how the brackets fit- the rear half sits behind your gutter with the outer half hooking underneath it.



Because it's possible to fit your brackets anywhere along your gutter, we recommend first building everything loosely off the vehicle, starting with the rear section. Build the side rails onto the crossbars with an M8 bolt and a spring washer- not forgetting to add the rear roller at the same time- and very loosely assemble the two halves of each bracket onto the bars with the A-bolts and M8 Nyloc nuts. With this all built you can offer it onto your roof, making sure your roller falls where it needs to at the back. Once you are happy with everything, you can tighten it all up; add an M6x25mm bolt and Nyloc nut through the two bracket halves above the sticker, with a flat washer on each side. For the A-bolt nuts, stop tightening these just as the bars are nipped- if you bend up the corners of the bracket at all, you've gone way too far- so aim for no more than 10nm torque.

Now you can repeat this process for the front half of the rack and offer it up to the rear half on your roof. Bolt the two halves together with the M6 fastenings supplied and then carry on and finally tighten everything else as before.



Lastly, make sure that everything is secure generally and don't forget to give your rack periodic spanner-checks over the next week or so just in case it needs any settling down on the roof and that's it; we suggest a nice cup of tea at this stage, and perhaps a biscuit.

Hopefully you've had no bother but should you get stuck with anything please give us a call and we'll be happy to talk you through it.

Cheers!

Note- Please check your vehicle manufacturer's handbook for the maximum recommended roof load

